

1. PRODUCT DESCRIPTION

1.1 Definition of product:
Carbonated soft drink

EAN code bott.: 8018005827005

2. TECHNICAL SPECIFICATIONS

2.1 Nominal quantity:

27.5 cl

2.2 Composition: ingredients and their percentage

On label:

Water, Cane sugar*, Carbon dioxide of natural origin,
Acidifier: Citric Acid, Natural flavouring of "Limone di
Siracusa PGI" (0,1%).

***from organic farming**

Ingredients	% p/p
Water	87,34
Cane Sugar	8,3
Citric acid	0,26
Natural flavouring of "limone di Siracusa PGI"	0,17



2.3 Shelf life and storage conditions

Durability	24 months
Storage conditions	<i>Keep away from heat and light.</i>
Best before date	Inkjet coding lines: cap/bottle neck BB yy.mm BB: expiration date YY: year of expiration (last two digits) MM: month of expiration

2.4 Nutrition facts

Food label expressed for 100 ml of product:

DESCRIPTION	UNIT OF MEASUREMENT	AVERAGE VALUES	%RI
Energy	KJ kcal	141 33	2%
Fat of which saturated fatty	G g	0,0 0,0	0%
Carbohydrates Of which sugars	g g	8,3 8,3	3% 9%
Protein	g	0,0	0%
Sodium	g	0,0	0%

3. FINISHED PRODUCT PHYSICAL-CHEMICAL PARAMETERS

3.1 Physical-chemical characteristics

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE	TOLERANCE
Net content	cl	27,5	Legal limits
Refractometric residue	°Bx	8,5	± 0,2
Total acidity in A.C.A.	%p/v	0,35	± 0,04
pH	u. pH	2,7	± 0,3
Gases (packaging)	g/l	7	± 0,3

3.2 Microbiological characteristics:

DESCRIPTION	UNIT OF MEASUREMENT	STANDARD VALUE
Mould	ufc/ml	< 1
Yeast	ufc/ml	< 1

3.3 Organoleptic characteristics:

Appearance	27,5 cl Glass bottle
Colour	Clear
Odour	Characteristic lemon
Taste	Sweet, characteristic lemon
Consistency	Liquid

4. PACKAGING

4.1 Encoding production batch
I row (cap/bottle neck): inject

4.2 Coding:

P yy.mm.dd

P: identifies beginning of batch encoding

yy: year of production

mm: month of production

dd: Day of month

5. CARTONS

5.1 Features of primary and secondary packing:

DESCRIPTION OF PRIMARY PACKING	COLOUR
Glass bottle 27,5 cl	white
Crown cap	bronze
DESCRIPTION OF sales unit packing	
Carton tray of 12 bottles	Printed
3rd CARTON for tray of 12 bottles	
Shrink wrapped	clear

5.2 Palletizing:

EPAL 120 X 80 pallets

N° LAYERS FOR PALLET	N° PACKS FOR LAYER	N° PACKS FOR PALLET	PALLET HEIGHT	PALLET WEIGHT
7	21	147	160 Cm	880 Kg

6. CERTIFICATIONS

6.1 Process/product certification sheld:

IFS Food 05/02/2026

7. ALLERGENS

	allergens in recipe	traces of allergens in product (may contain traces of...on label)
Cereals containing gluten	☐	☐
Shellfish (crustaceans) and shellfish (crustacean)-based products	☐	☐
Eggs and egg-based products	☐	☐
Fish and fish-based products	☐	☐
Peanut and peanut-based products	☐	☐
Soya and soya-based products	☐	☐
Milk and milk-based products (including lactose)	☐	☐
Nuts	☐	☐
Celery and celery-based products	☐	☐
Mustard and mustard-based products	☐	☐
Sesame seeds and sesame seed-based products	☐	☐
Sulphur dioxide and sulphites in concentrations of more than 10 mg/kg or 10 mg/litre in terms of total SO ₂	☐	☐
Lupins and lupin-based products	☐	☐
Shellfish (molluscs) and shellfish (mollusc)-based products	☐	☐